



Power/mation®

Innovative Automation Solutions / Exceptional Customer Service

Automation Guide

www.powermation.com
800.843.9859





Founded in 1961 by Jim and Don Craighead, Power/mation has evolved to become the Midwest’s foremost automation solution provider. It is the goal of our organization to maintain an entrepreneurial spirit while providing product expertise in partnership with the industry’s most established brands.

With a robust Solutions Group and access to cutting-edge automation products, it is Power/mation’s mission to provide innovative automation solutions with exceptional customer service.

Power/mation headquarters is in St. Paul, Minnesota with additional offices in Wisconsin, Illinois and North Dakota. The impact of our expertise is felt worldwide in a variety of industries.

- Panel Builders
 - Packaging
 - Food & Beverage
 - Life Sciences
- Machine Builders
 - Mobile Equipment
 - Automotive
 - Waste Water
- Paper Converting
 - Building Materials
 - Agriculture
 - Lumber
- Oil & Gas
 - Mining
 - Energy
 - Rail

PREMIER PARTNERS



Power/mation Solutions Group

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Automation Components

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OFFICE LOCATIONS



IN-HOUSE SOLUTIONS

Enclosure Modifications & Assembly

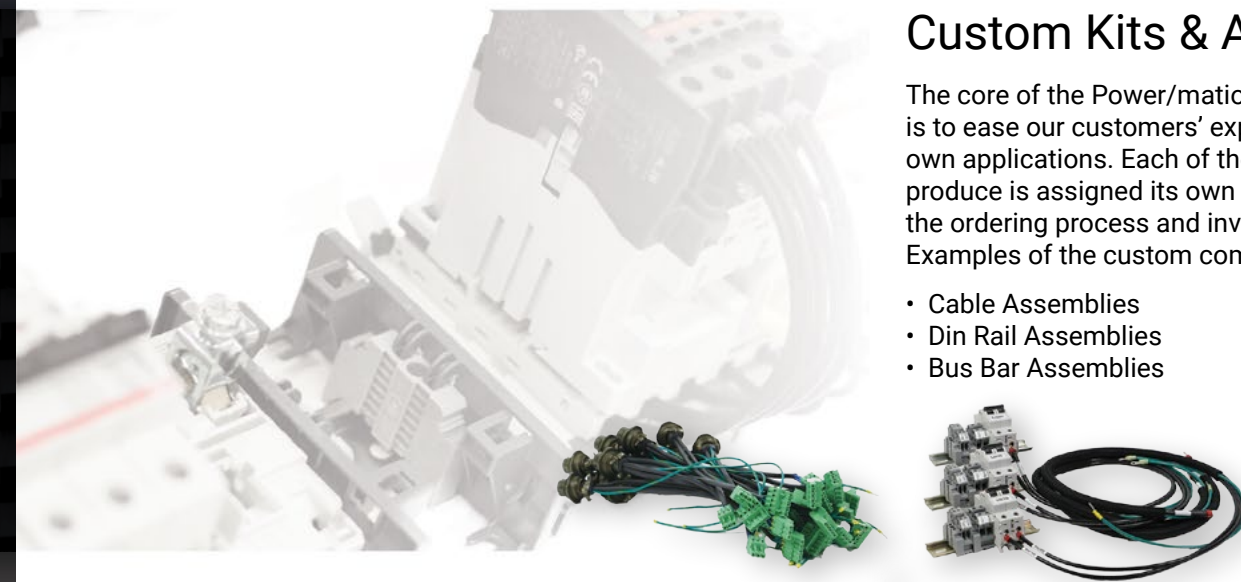
The Power/mation Solutions Group has engineers, drafters, and technicians on staff to customize enclosures to your exact specifications. A platinum partnership with Rittal Corporation ensures product stock for quick turnaround shipping and industry-best pricing. Whether it's a one-off custom job, or standardizing multiple enclosures, our CNC machine accurately cuts, drills and taps multiple materials including steel, stainless steel, aluminum, and non-metallics. Our enclosure modification shops are located at our offices in St. Paul, Minnesota and Pewaukee, Wisconsin.



Custom Kits & Assemblies

The core of the Power/mation Solutions Group purpose is to ease our customers' experience in tackling their own applications. Each of the custom products we produce is assigned its own part number, which eases the ordering process and inventory management. Examples of the custom components in our portfolio:

- Cable Assemblies
- Din Rail Assemblies
- Bus Bar Assemblies
- Graphic Overlays
- Mounting Assemblies
- Built-to-Order Kits



Custom Safety Fencing

Produced in our Pewaukee, Wisconsin office, our machine hard guard fencing is among the industry's most versatile safety solutions. Available in multiple configurations and colors, Power/mation's custom safety fencing is designed and cut to our customers' exact specifications. After the safety cell has been designed, we'll work with you to supply the complementary safety components necessary to safeguard your application and most importantly – your personnel.



Over the course of two decades, Power/mation forged a team to creatively overcome automation challenges. The result is a full-time staff of engineers, designers, and technicians to execute your custom applications with dedicated support along the way.

Combined with Power/mation's knowledgeable salesforce and longtime vendor partnerships, customers now gain access to an unparalleled suite of automation possibilities. This is the Power/mation Solutions Group.



MANAGED SOLUTIONS

The Power/mation Solutions Group collaborates with our network of trusted integrators and specialty providers. We manage the project from concept to completion and deliver a total solution to you.

Outsourced Services

- UL 508 & 698
- CE Testing & Self-Certification
- Electrical & Mechanical Design Drafting
- Safety Risk Assessments
- Millwright Service
- Startup & Commissioning



Full Robotic Systems

- Application Design
- Complete Safety System Design
- Sizing Requirements
- Application Specifications
- Programming
- Simulation, Prototyping, & Evaluation
- Safety Risk Assessment



Software & Programming

- SCADA
- PLCs
- HMIs
- Drives
- Motion



PARTNERED SOLUTIONS

If your application needs something that Power/mation cannot provide, we will work to find the solution provider that can. We are dedicated to seeing our customers succeed.

To discuss your application, please call us at 800.843.9859.

SENSING & INSPECTION



Photoelectric

- Banner Engineering¹
- IDEC
- Datalogic
- Contrinex³

Proximity

- Turck

Laser Measurement

- Banner Engineering¹

Machine Vision

- Banner Engineering¹
- Datalogic
- Tamron
- Festo
- ABB
- Pickit

Web Sensing

- Roll-2-Roll Technologies
- MAGPOWR

Temperature, Flow, & Measurement

- ABB
- Banner Engineering¹
- Turck
- Noshok
- Watlow
- Festo

RFID

- Turck
- RFID Inc.

Radar

- Banner Engineering¹

Ultrasonic

- Banner Engineering¹
- Turck

Limit Switches

- ABB
- Turck
- Euchner
- Festo

Rotary & Linear Position

- Turck
- Encoder Products Company
- Electro Cam
- Ametek
- Red Lion

Inclination

- Turck

Task Lighting

- Banner Engineering¹
- Phoenix Contact
- Horner Lighting

Indication & LED Lighting

- Banner Engineering¹
- Phoenix Contact
- Patlite
- Werma

¹Available only in MN, ND, SD & WI

²Available only in WI

³Available only in IA, IL & NE

⁴Available only in IL

PANEL COMPONENTS

ABB
**PHOENIX
CONTACT**


Power Supplies & UPS

- Phoenix Contact
- IDEC
- PULS
- Sola/Hevi-Duty

Transformers

- Hammond Manufacturing
- Sola/Hevi-Duty

Starters & Contactors

- ABB
- Phoenix Contact
- Sprecher + Schuh

Circuit Breakers

- ABB
- Phoenix Contact

Panel Meters

- Red Lion

Protection, Filtering, & Conditioning

- Phoenix Contact
- Enerdoor
- TCI

Motor Control Centers

- ABB
- Emerson's PACSystems™

Timers & Counters

- IDEC
- Red Lion
- ABB
- Phoenix Contact
- Crouzet

Marking & Labeling

- Phoenix Contact
- Datalogic

Relays

- Phoenix Contact
- ABB
- IDEC
- Turck
- Eurotherm

Terminal Blocks

- Phoenix Contact

Soft Starters

- ABB
- Control Techniques

Fuses

- Mersen (Ferraz Shawmut)

Enclosure Lighting

- Banner Engineering¹
- Rittal Corporation
- Haewa³
- Phoenix Contact

Temperature Controls

- Watlow
- ABB
- Red Lion

Din Rail & Wireduct

- Phoenix Contact
- ABB/Thomas & Betts

Hand-Held Pendants

- Euchner

**PHOENIX
CONTACT**
Automation ELITE
DISTRIBUTION PARTNER

¹Available only in MN, ND, SD & WI
²Available only in WI
³Available only in IA, IL & NE
⁴Available only in IL

ENCLOSURES

RITTAL
**HAMMOND
MANUFACTURING**
Power/mation
SOLUTIONS GROUP


Freestanding & Wall Mount

- Rittal Corporation
- Hammond Manufacturing
- Haewa³

Rack Mounted

- Rittal Corporation
- Hammond Manufacturing
- Haewa³

Hazardous Location

- Adalet

IT Enclosures

- Rittal Corporation

Stainless Steel

- Rittal Corporation
- Hammond Manufacturing
- Haewa³

Non-Metallic

- Hammond Manufacturing
- Stahlin
- Allied Moulded
- Vynckier

Custom

- Power/mation Solutions Group
- Rittal Corporation
- Hammond Manufacturing
- Haewa³

Climate Control

- Rittal Corporation
- Hammond Manufacturing
- Haewa³

Cable Entry Systems

- Phoenix Contact
- Roxtec
- ABB/Thomas & Betts
- Turck

Support Arm Systems

- Rittal Corporation

PANEL MODIFICATIONS & MORE

The St. Paul and Pewaukee Power/mation offices house our CNC cutting machines and custom assembly workspaces.

Additionally, the Power/mation Solutions Group has grown to include a unique team of dedicated engineers, customer service experts, and project management leaders.

To find out how the Power/mation Solutions Group can guide you through your next automation challenge, call us at 800.843.9859 or visit www.powermation.com.


RITTAL

Power/mation is one of the few Rittal Platinum Modification Partners. For our customers this means competitive pricing and guaranteed stock on a wider selection of enclosures.

**RITTAL PLATINUM
MODIFICATION PARTNER**

LOGIC CONTROL & VISUALIZATION



Industrial
Automation & Control
Premier Distributor



Logic Control / PLC

- Emerson's PACSystems™
- Horner Automation
- Phoenix Contact
- ABB
- Bedrock Automation
- Festo
- IDEC
- Lenze
- Red Lion
- Turck

Industrial PC & Monitors

- Phoenix Contact
- Emerson's PACSystems™
- Lenze
- Maple Systems

HMI / Touch Screens

- Emerson's PACSystems™
- Horner Automation
- Red Lion
- Phoenix Contact
- ABB
- IDEC
- Maple Systems
- Turck

SCADA

- Emerson's PACSystems™
- ABB
- Bedrock Automation
- RRAMAC
- Kepware

I/O

- Phoenix Contact
- Turck
- Emerson's PACSystems™
- Lenze
- Festo
- Bedrock Automation



Power/mation is proud to be the exclusive Phoenix Contact Automation Elite Distribution Partner. Phoenix Contact also offers a limited lifetime warranty applying to a wide range of its products. Contact your sales representative for details.



INDUSTRIAL INTERNET & NETWORKING



Ethernet Switches

- Phoenix Contact
- Red Lion
- Emerson's PACSystems™
- Turck

Routers & Firewalls

- Phoenix Contact
- Red Lion

Media Converters

- Phoenix Contact
- Turck
- Red Lion

Copper & Fiber Media

- Turck
- Phoenix Contact

Protocol Converters

- Phoenix Contact
- Red Lion
- Secomea
- Turck

Industrial Wireless

- Phoenix Contact
- Banner Engineering¹
- Secomea

Cellular

- Verizon Partner
- Red Lion
- Phoenix Contact
- Banner Engineering¹
- Secomea
- Netcomm
- CradlePoint

Cloud Visualization & Digital Dashboards

- RRAMAC
- Banner Engineering¹
- Secomea
- Red Lion
- ABB

Cybersecurity Solutions

- Phoenix Contact
- Secomea
- Red Lion

Remote Access

- Phoenix Contact
- Secomea
- Red Lion

CONNECTING INDUSTRY TO THE INTERNET

Securely connect isolated islands of automation to each other, corporate systems and other service providers. Transform secure industrial data into information that empowers business leaders, operators and customers to improve all aspects of system performance.

With the right partners and technology, the real value of this information can be harnessed to improve quality, reduce downtime, manage assets and reduce costs.

Log on to www.powermation.com to review the entire suite of IIoT solution documentation.



The Industrial Internet of Things (IIoT) is about enhancing the end user's experience through ease-of-use tools and intuitive interfaces. For an OEM, it is essential to incorporate these new technologies and methodologies into its products and services so customers choose them for a solution.



¹Available only in MN, ND, SD & WI
²Available only in WI
³Available only in IA, IL & NE
⁴Available only in IL



MOTION CONTROL



Industrial
Automation & Control
Premier Distributor



ROBOTICS



JOIN THE MOVEMENT

Motion control is an automation technology that has become the cornerstone of modern industrial machinery design. Power/mation has multiple motion experts on staff, putting a focus on working closely with customers to achieve their automation goals.

Two key improvements you will see when adding motion to your application are an enhanced level of productivity and an ease of use.

Head to powermation.com to get more details in our Motion Solutions brochure.

Motion Drives

- Lenze
- Control Techniques
- Oriental Motor
- Festo
- Yaskawa
- Emerson's PACSystems™
- Trio Motion

Integrated Motor & Control

- Exlar
- IAI
- Festo
- IMS Schneider²
- Dunkermotoren

Couplings

- GAM
- Zero-Max
- NBK
- KTR

Actuators

- Exlar
- Tolomatic¹
- Bishop-Wisecarver
- IAI
- Macron Dynamics
- Oriental Motor
- Festo
- THK
- Rollon⁴

Motion Controllers

- Lenze
- Trio Motion
- Festo
- Yaskawa
- Control Techniques

Bearings

- Bishop-Wisecarver
- igus
- THK

Servo Motors

- Lenze
- Control Techniques
- Exlar
- Oriental Motor
- Festo
- Yaskawa
- Emerson's PACSystems™
- ABB

Stepper Motors

- Oriental Motor
- Festo
- IMS Schneider²

Precision Gearboxes

- Apex Dynamics
- GAM
- Nexen

Rail

- THK
- Bishop-Wisecarver
- Rollon⁴

Robots

- ABB
- Doosan Robotics
- IAI
- Macron Dynamics
- Festo
- Bishop Wisecarver

Cable Management

- Robot System Products
- igus

End of Arm Tooling

- Schmalz
- Festo
- Robot System Products
- ABB
- IAI
- Oriental Motor

External Axis

- Macron Dynamics
- Tolomatic
- Bishop Wisecarver
- Festo
- IAI

Vision

- ABB
- Pickit
- Doosan Robotics
- Datalogic
- Banner Engineering¹

Feed Systems

- Flexibowl

GET A GRIP!

Power/mation offers all complementary components such as grippers, feed systems, and vision equipment to tailor a solution to your application.

Power/mation specialists will work with you to select the best components from our suppliers for your new or existing application. Power/mation Solutions Group will take it from there to integrate your solution into your facility.

Explore the Power/mation Robotics Solutions application guide at our website for more details.



¹Available only in MN, ND, SD & WI
²Available only in WI
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⁴Available only in IL

CONNECTORS & CABLING

ABB
BANNER
PHOENIX CONTACT
TURCK


Cordsets

- Turck
- Phoenix Contact
- Banner Engineering¹

Bulk Cable

- Turck
- Phoenix Contact
- SAB

Fiber Optic

- Phoenix Contact
- Banner Engineering¹

Connectors

- Turck
- Phoenix Contact
- ABB/Thomas & Betts
- Meltric

Cable Management

- ABB
- igus
- Phoenix Contact
- ABB/Thomas & Betts

Multi-Ports

- Phoenix Contact
- Turck

Cable Glands

- Phoenix Contact
- Rittal Corporation
- Roxtec
- ABB/Thomas & Betts

VFD & Motor Cable

- Turck
- Phoenix Contact
- SAB

MACHINE SAFETY

ABB
BANNER
FORTRESS
EUCHNER
More than safety.

PILZ
THE SPIRIT OF SAFETY

INXPECT


Presence Sensing & Light Curtains

- Banner Engineering¹
- Euchner
- Contrinex³
- Inxpect
- Recora
- Pilz
- IDEC
- ABB

Safety Relays

- Phoenix Contact
- Pilz
- Banner Engineering¹
- Euchner
- ABB

Safety Switches

- Fortress Interlocks
- Euchner
- Banner Engineering¹
- Pilz
- IDEC
- Contrinex
- Phoenix Contact

Machine Guarding

- Power/mation Solutions Group
- ABB Jokab Safety
- Frame-World

Programmable Safety Controllers

- Banner Engineering¹
- Pilz
- Phoenix Contact
- ABB
- Euchner

Specialty Automation Safety

- ABB
- Festo
- Nexen - NexSafe
- Macurco Gas Detection

SAFETY SOLVED

Power/mation offers a complete suite of safety components including custom hard guard fencing designed and manufactured in our Pewaukee, Wisconsin office.

Power/mation fencing systems are modern, attractive, modular and, easy to assemble. Our fencing design team will create a custom cell for your application, revising it until you are completely satisfied.

Check out the Safety Solutions documentation and custom fencing design worksheet available at www.powermation.com. Contact your sales representative to learn more.



Custom Safety Fencing by

Power/mation
SOLUTIONS GROUP

¹Available only in MN, ND, SD & WI
²Available only in WI
³Available only in IA, IL & NE
⁴Available only in IL

POWER TRANSMISSION

ABB

BALDOR • RELIANCE

CONTROL
TECHNIQUES

LEESON

Lenze

MAXCESS
MAGPOWR

nexen

NORD
DRIVESYSTEMSTHK
The Mark of Linear Motion

Motors

- ABB
- Baldor - Reliance
- Lenze
- Leeson Electric
- Brook Crompton
- Nord Drivesystems
- U.S. Motors (Nidec)

Gear Boxes

- Lenze
- Nord Drivesystems
- Grove Gear
- Hub City

Ball Screw

- THK

VFDs

- ABB
- Control Techniques
- KB Electronics
- Lenze
- Emerson's PACSystems™
- Nord Drivesystems

Web Tension

- ABB
- MAGPOWR
- Cleveland Motion Controls
- Contrex
- Nexen
- Roll-2-Roll Technologies

Couplings

- GAM
- THK
- NBK
- Zero-Max

Gear Motors

- Lenze
- Nord Drivesystems
- Baldor - Reliance
- Leeson Electric

Brakes

- Nexen
- Dings

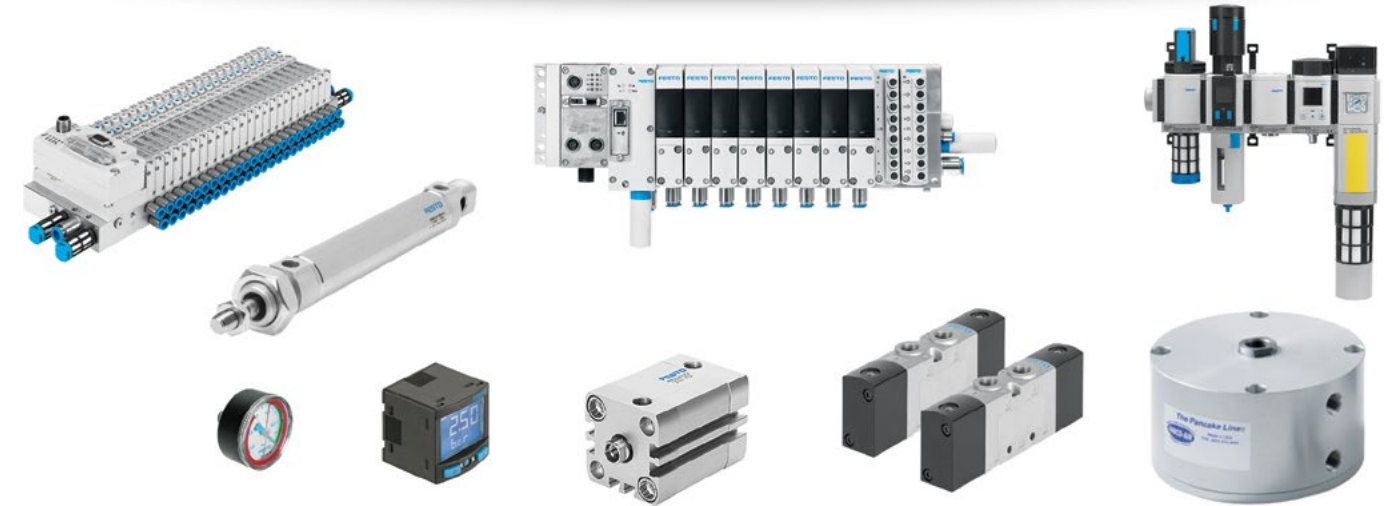
Power/mation offers assistance in selecting the necessary drives and accessories for your new power transmission application. Additionally, Power/mation provides application support in maintaining, repairing, and upgrading legacy systems. Talk to your sales representative to explore your options.

PNEUMATICS

FESTO

FABCO-AIR
A member of Festo Group

SCHMALZ



Compressed Air Preparation

- Festo
- Fabco-Air

Valves

- Festo
- Fabco-Air

Vacuum Technology

- Festo
- Schmalz

Pneumatic Caliper Brakes

- Nexen

Air Supply Components

- Festo

Valve Manifolds

- Festo

Pneumatic Actuators

- Festo
- Fabco-Air

Pneumatic Clutches

- Nexen

Handling Systems

- Festo

Servo-Pneumatic Control Components

- Festo

Grippers

- Festo
- Fabco-Air
- Schmalz
- Magswitch
- Robot System Products
- Zaytran (Festo)

ON THE AIR

Power/mation and Festo are working together to help our customers make their products faster, smarter, and more precise.

Festo is an industry leader of research and development in current and emerging automation technologies. From full pneumatic architecture to innovative electric motion control, Festo is ready to creatively approach automation challenges.

Go to www.powermation.com to download the Pneumatic Solutions document to learn how Festo adds to Power/mation's complete automation offering.



PROCESS AUTOMATION

ABB

BANNER

BEDROCK[®]
OPEN SECURE AUTOMATION

NOSHOK

MACURCO
GAS DETECTION

TURCK



UPTIME - 24/7, 365

When critical components of businesses or municipalities are automated, it's important to choose the right technologies with a history of success.

Power/mation provides the expertise and partnerships with market-leading suppliers. Monitor and control your application throughput to achieve your production goals with no unplanned downtime.

Read more in the Process Automation Solutions guide at www.powermation.com.

Measurement Sensors

- ABB
- Turck
- Banner Engineering¹
- NOSHOK
- Festo
- Macurco Gas Detection

Connectivity

- Turck
- Phoenix Contact
- Banner Engineering¹
- ABB

Controllers

- ABB
- Bedrock Automation
- Emerson's PACSystems™
- Turck
- Phoenix Contact

Valve Actuators

- Festo
- Exlar

Visualization

- ABB
- Emerson's PACSystems™
- Phoenix Contact
- RRAMAC

Data Management

- ABB
- Emerson's PACSystems™
- GE Digital
- Datalogic
- Turck Vilant Systems

Power Reliability

- Phoenix Contact
- Bedrock Automation
- Enerdoor
- Emerson's PACSystems™

Temperature Control

- ABB
- Red Lion
- Watlow
- Turck
- Chromalox

Valving

- NOSHOK
- Turck
- Festo

Hazardous Location

- Adalet
- NOSHOK
- Turck
- ABB
- Phoenix Contact
- Festo

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⁴Available only in IL

POWER/MATION SHOP



Visit shop.powermation.com and register with your company information to access real time order status, inventory, and more.



For registration or other inquiries regarding Power/mation SHOP contact the development team at shop@powermation.com.

JOIN OUR COMMUNITY



Follow us on LinkedIn, Facebook, Twitter, and YouTube to be the first to hear about exciting industry news and Power/mation events!



PRODUCT TRAINING & WEBINARS



Power/mation hosts training sessions ranging from brief lunch and learns to multiple day programming courses. Typically led by Power/mation Business Development Managers, the goal is for our customers to gain a high level of understanding and insight into modern automation.

Visit www.powermation.com for a complete listing.

YOUTH IN STEM



Power/mation is proud to sponsor a variety of FIRST Robotics teams from our territories. Our experts provide mentorship and help craft the future of this very industry, starting with the best and brightest minds of today's youth.



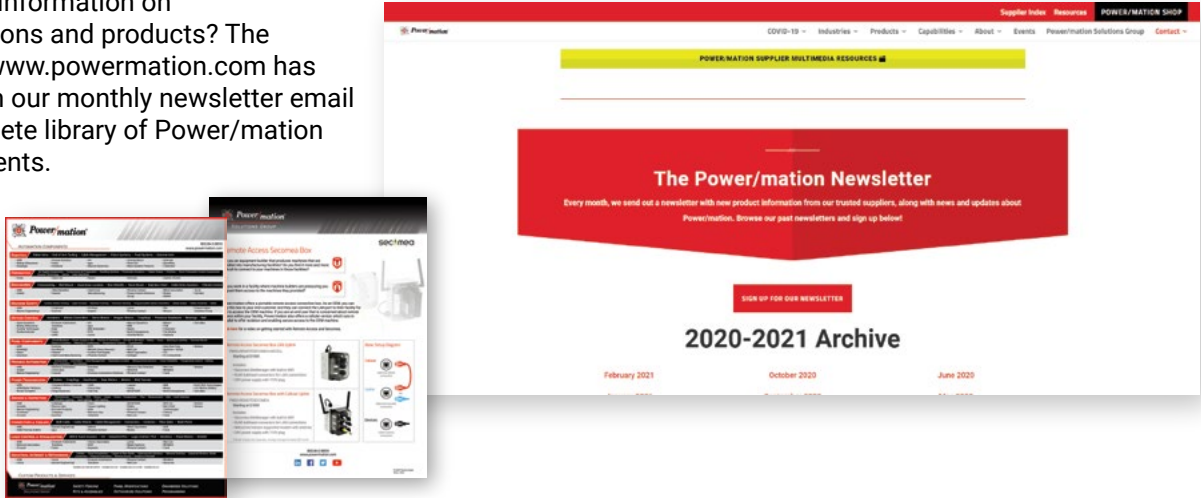
ASSOCIATIONS



Power/mation regularly contributes to the associations that guide the future of the automation industry. To remain at the forefront of industry technology trends, our company is an official member of multiple distributor organizations.

RESOURCES

Need more detailed information on Power/mation solutions and products? The Resources page at www.powermation.com has what you need—from our monthly newsletter email archive to our complete library of Power/mation and supplier documents.



TECHNICAL EXPERTISE



Power/mation technical experts routinely create original content to better educate our customers on the technologies we provide.

Visit Power/mation’s YouTube channel or head to our website to learn more.

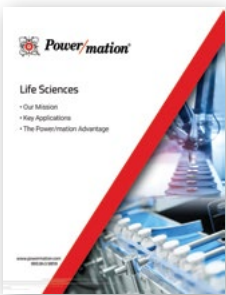


YOUR INDUSTRY

Power/mation provides holistic technology solutions for your application and our experts have experience in a wide variety of industries. We have developed resources for Food & Beverage, Life Sciences, and Paper converting industries with even more information available at the Power/mation website.



Food & Beverage



Life Sciences



Paper Converting

A

ABB
ABB/Baldor-Reliance
ABB/Thomas & Betts
ABB/GE Controls
ABB Drives
ABB Motion
ABB Robotics
Adalet
Allied Moulded
Ametek
Apex Dynamics

B

Banner Engineering¹
Bedrock Automation
Bishop-Wisecarver
Bodine Electric
Brad Harrison
Brook Crompton

C

Chromalox
Cleveland Motion Controls (CMC)
Contrex
Contrinex³
Control Techniques (Nidec)
Control Technology Corporation
Crouzet

D

Datalogic
Dings Dynamics
Doosan Robotics
Dunkermotoren
Durant

E

Eaton/Cutler-Hammer⁴
Electro Cam
ElectroCraft
Emerson's PACSystems™
Encoder Products Company
Enerdoor
Euchner
Eurotherm
Exlar

F

Fabco-Air
Fairchild Industrial Controls
Festo
Flexibowl
Fortress
Frame-World

G

GAM
Gardasoft
GE Digital
Grove Gear

H

Haewa³
Hammond Manufacturing
Horner Automation
Horner Lighting
Hub City

I

IAI
IDEC
igus
IMS Schneider²
Industrial Enclosures Corporation
Inertia Dynamics
Intercon 1
Inxpect

J

Joyce/Dayton

K

KB Electronics (Nidec)
Kepware
Killark
Kraus and Naimer

L

Leeson Electric
Lenze

M

Macron Dynamics
Macurco Gas Detection
MAGPOWR
Magswitch
Maple Systems
Meltric
Mersen (Ferraz Shawmut)

N

NBK
Nexen
Nord Drivesystems
Norstat
NOSHOK

O

Oriental Motor

P

Patlite
Phoenix Contact
Phoenix Digital
Pilz
Pickit
Power/mation Solutions Group
Pro-face
PULS

R

Recora
Red Lion
RFID Inc.
Rittal Corporation
Robot System Products (RSP)
Roll-2-Roll Technologies
Rollon⁴
Roxtec
RRAMAC

S

SAB
Schlegel
Schmalz
Secomea
Servo Solutions, Inc.
Sola/Hevi-Duty
Sprecher + Schuh
Stahlin
Swivellink

T

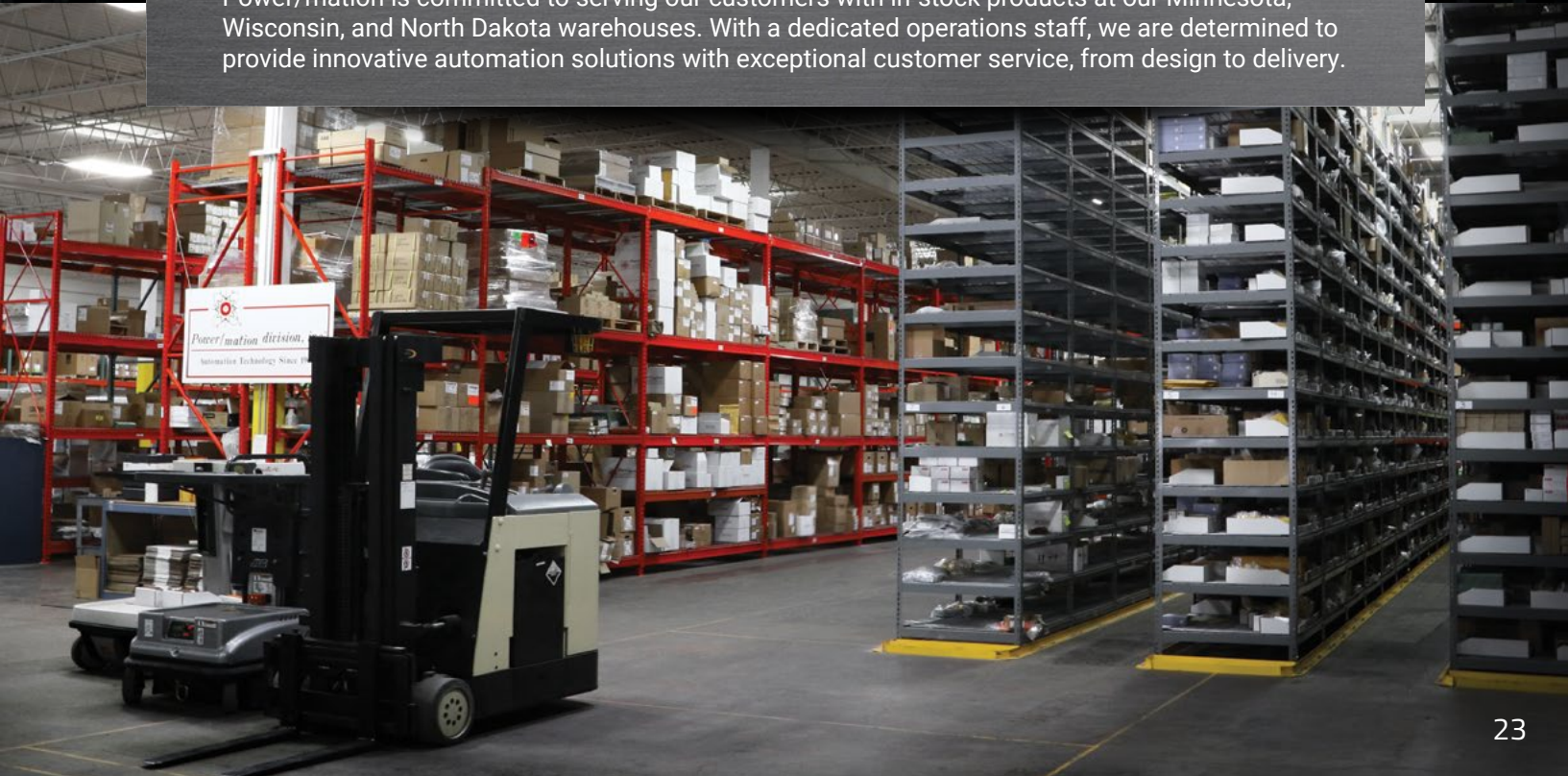
Tamron
TCI
TE Connectivity
THK
Tolomatic¹
Trio Motion
Turck

UVWXYZ

U.S. Motors (Nidec)
Verizon
Vynckier
Watlow
Werma
Winsmith
Yaskawa
Zaytran (Festo)
Zero-Max

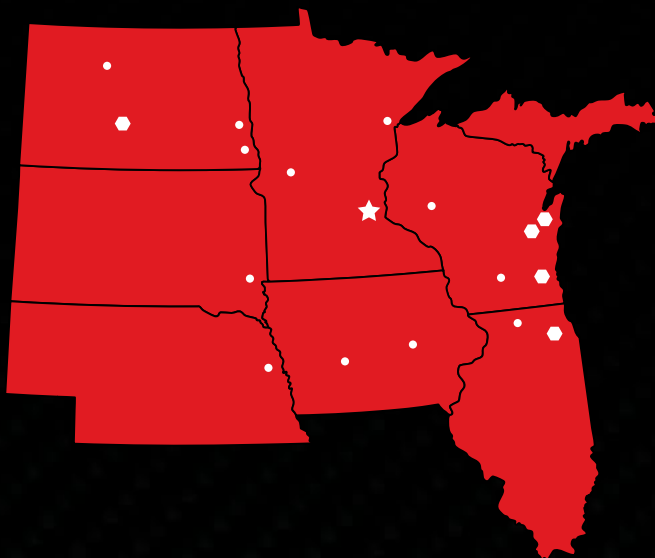
¹Available only in MN, ND, SD, & WI | ²Available only in WI | ³Available only in IA, IL, & NE | ⁴Available only in IL

Power/mation is committed to serving our customers with in-stock products at our Minnesota, Wisconsin, and North Dakota warehouses. With a dedicated operations staff, we are determined to provide innovative automation solutions with exceptional customer service, from design to delivery.



Corporate Headquarters

St. Paul, MN
1310 Energy Lane
St. Paul, MN 55108
(800) 843-9859
(651) 605-3300
(651) 605-4400 Fax



Office Locations

Pewaukee, WI
N28 W23566 Creative Way
Pewaukee, WI 53072
(800) 242-2060
(262) 408-6100
(262) 523-0611 Fax

Appleton, WI
5485 W Grande Market Dr
Suite A
Appleton, WI 54913
(800) 242-2060
(920) 969-9917

Green Bay, WI
2221 Starr Ct
Green Bay, WI 54303
(800) 924-6260
(920) 497-6354
(920) 496-4363 Fax

Wood Dale, IL
581 N Edgewood Ave
Wood Dale, IL 60191
(800) 847-9896
(630) 475-4240
(630) 860-9177 Fax

Bismarck, ND
1307 Grumman Lane
Bismarck, ND 58504
(833) 200-5086
(651) 605-4400 Fax

Sales Territories

Minnesota

Twin Cities Metro
(800) 843-9859 Customer Service
(651) 605-3300 Sales

Alexandria
(800) 843-9859 Customer Service
(320) 766-5878 Sales

Duluth
(800) 843-9859 Customer Service
(218) 628-6063 Sales
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